

1-17-92  
12.3.8 v.6

# ASH GROVE CEMENT COMPANY

Inter-Office Memorandum

January 17, 1992

Date

To Dick Cooke

From Ken Rone

Copies to Jim Post

Subject Week Ending 1/17/92

Steve Sheridan

George Wells

Ben McBride

Our third barge of limerock arrived and was successfully unloaded on Monday. The quality of this rock is highly suspect. The lab reports sulphur levels above 2%.

I missed a day and a half with the flu. Sorry I missed your trip.

Ditches have been excavated to install the new pipeline for the Cyclonaire project. Cyclonaire engineers were not on site this week, though Dan saw to it that the project kept going.

I interviewed a viable Plant Engineer candidate. I would like you to consider interviewing the two remaining (of the top three) candidates you have not yet met. I'll be in touch to schedule next week.

Baugh has mislocated the wharf "threshold" 2'-0" to the east. Steve Rinella is investigating the consequences and options. Also, we walked thru the damaged stores items in the clinker shed. Baugh was not pleased with our position.

Balls are being sorted as in the Finish Mills. Jan Hille and Stan Webb are involved in this two shift operation.

Without fanfare, electricians removed the acoustical tiles in our office building and started pulling power cables to power up the QCX spectrometer. We gather that Fuller has conceded this issue.

I contacted RZA to advise them to anticipate being on hand on Monday for pile driving and arranged for them to receive drawings of the new rock dock configuration. Thanks to SMG for lending a hand here.

Holnam has received the first Northwest delivery of 10,000 tons of CAOPAS gypsum for outdoor storage. We will be watching how their stockpile handles the rain. This could be a reasonable source for barge delivery to our plant.

USEPA SF



1261800

AGC2B000143

January 17, 1992.  
K. RONE

PROGRESS REPORT  
SEATTLE PROJECT

PAGE 2

Ron Daniels indicates that their Loesche has little protection that would prevent a fire or small hydraulic leak on their hydrostatic or gearbox systems. The leak would have to be of sufficient magnitude that the pumps could not keep up to cause a low pressure shutdown. They have no high flow alarm. They do have an excess run alarm on the hydrostatic system which may give an indication that the pump is struggling to keep up.

The Loesche Mill bypass duct has been installed and much progress seen on the coal feed systems to the Coal Mills. Work has begun on the Track #6 spur. The CEM Scanner cabin is nearly complete, the roof installed over the detramp belts, backfill and compaction around the Access Dock foundations and the roof installed over the Clinker Shed penetration. The interior finishes are under way in the Shop/Whse. The telephone was installed in the Burner Floor elevator, though the city inspection had to be delayed due to elevator problems. The G-cooler surge bin is in full swing awaiting assembly of the apron conveyor. The personnel bridge has been assembled but has been delayed in erection. Conveyor alignment, mechanical assembly, and belt threading continue. The Blending Silo mechanical floor also is bustling with activity. The reclaimer has been turned over to the electricians. Debugging of the stacker is underway now that the rock has been delivered.

The Report to the President was prepared and will in your office for review 7:00 am 1/20. A hard copy will follow in the mail.

Next week we will meet with Merlino and Baugh over the Storm Water Discharge Project, we will present an introduction to our company at LWVT, we will meet with LWVT to critique the quality and content of the work being done by them. Jon Hille will attend the Miller Nash Environmental Seminar. IRI will tour the site to submit a quote to Paula. Ball sorting will continue. Much more time will be available to be in the field, managing the project.

